



US009381409B1

(12) **United States Patent**
Griffin et al.

(10) **Patent No.:** **US 9,381,409 B1**
(45) **Date of Patent:** ***Jul. 5, 2016**

(54) **MULTIPLE-MATERIAL IRON**

USPC 473/324–350, 287–292
See application file for complete search history.

(71) Applicant: **CALLAWAY GOLF COMPANY**,
Carlsbad, CA (US)

(56) **References Cited**

(72) Inventors: **Sean Griffin**, Carlsbad, CA (US);
Steven M. Ehlers, Poway, CA (US)

U.S. PATENT DOCUMENTS

(73) Assignee: **Callaway Golf Company**, Carlsbad, CA
(US)

(*) Notice: Subject to any disclaimer, the term of this
patent is extended or adjusted under 35
U.S.C. 154(b) by 0 days.

This patent is subject to a terminal dis-
claimer.

4,667,963	A *	5/1987	Yoneyama	A63B 53/04	473/348
4,793,616	A *	12/1988	Fernandez	A63B 53/04	473/347
5,380,010	A *	1/1995	Werner	A63B 53/04	473/346
7,303,489	B2 *	12/2007	Gilbert	A63B 53/0475	473/345
8,821,313	B1 *	9/2014	Dawson	A63B 53/0475	473/329
8,974,317	B1 *	3/2015	Griffin	A63B 53/0475	473/290
9,138,622	B1 *	9/2015	DeMille	A63B 53/0475	
9,233,281	B1 *	1/2016	Dawson	A63B 53/0475	
2011/0021283	A1 *	1/2011	Hatton	A63B 53/047	473/291

(21) Appl. No.: **14/643,710**

(22) Filed: **Mar. 10, 2015**

Related U.S. Application Data

(63) Continuation of application No. 13/767,751, filed on
Feb. 14, 2013, now Pat. No. 8,974,317, which is a
continuation-in-part of application No. 13/761,863,
filed on Feb. 7, 2013, now Pat. No. 8,821,313.

(60) Provisional application No. 61/701,533, filed on Sep.
14, 2012.

(51) **Int. Cl.**
A63B 53/04 (2015.01)

(52) **U.S. Cl.**
CPC **A63B 53/047** (2013.01); **A63B 2053/0408**
(2013.01); **A63B 2053/0416** (2013.01)

(58) **Field of Classification Search**
CPC A63B 53/0475; A63B 59/0092; A63B
2053/0491; A63B 2059/0003; A63B 2209/00;
A63B 53/047; A63B 2053/042; A63B
2053/0433; A63B 2053/0408; A63B
2053/0416

* cited by examiner

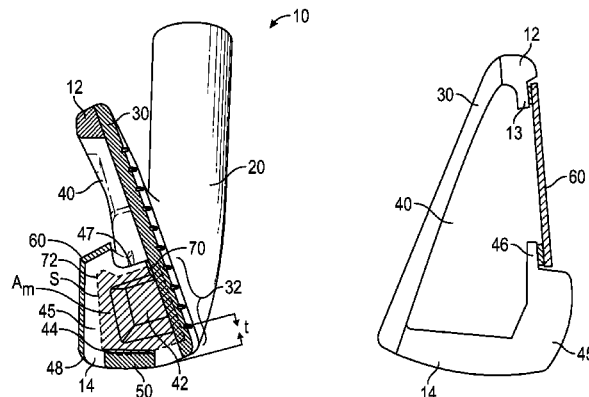
Primary Examiner — Sebastiano Passaniti

(74) *Attorney, Agent, or Firm* — Rebecca Hanovice;
Michael Catania; Sonia Lari

(57) **ABSTRACT**

The present invention discloses an iron-type golf club head formed from multiple materials that increase torsional stiffness of the club and aid in sound performance. In particular, the iron-type golf club head includes a rear flange and a composite component bonded to an external surface of the rear flange. The composite component may cover an entire surface of the rear flange, and may also extend upwards to make contact with a top portion of the club head and thus close off a rear cavity of the club head. The iron-type golf club head may further comprise a face support structure extending from the rear flange, to which the face plate may be affixed via welding or brazing.

5 Claims, 3 Drawing Sheets



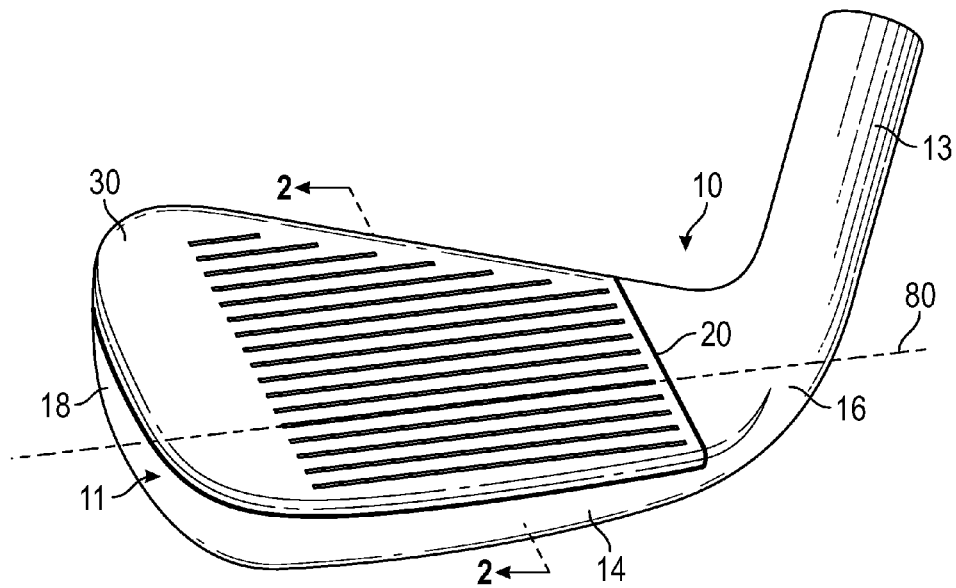


FIG. 1

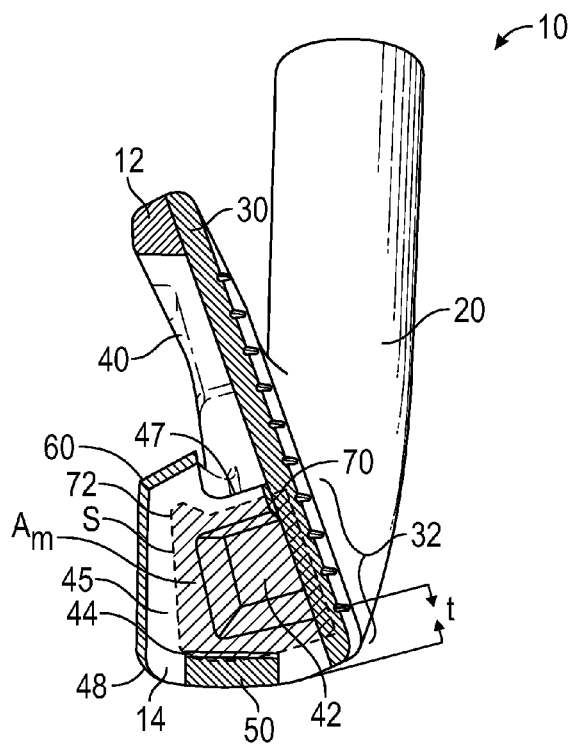


FIG. 2

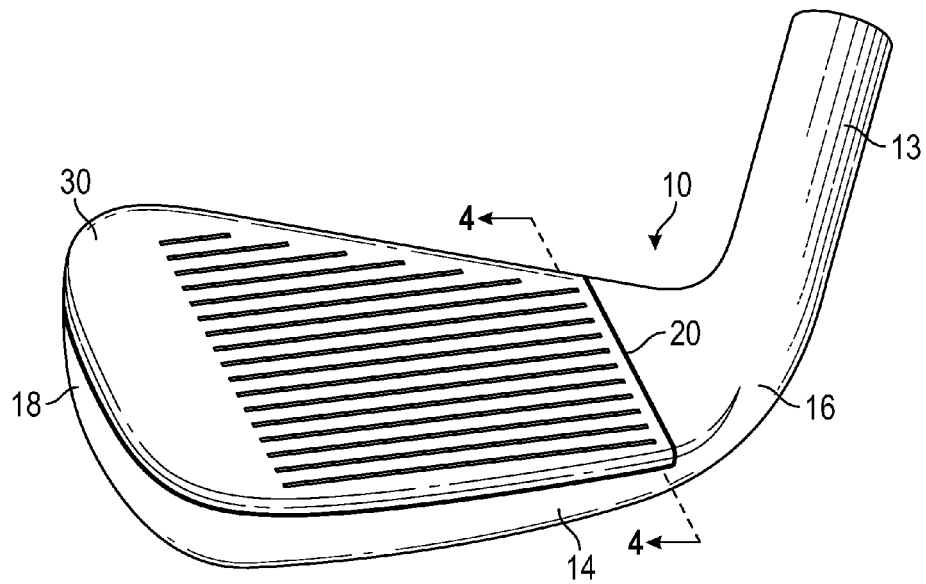


FIG. 3

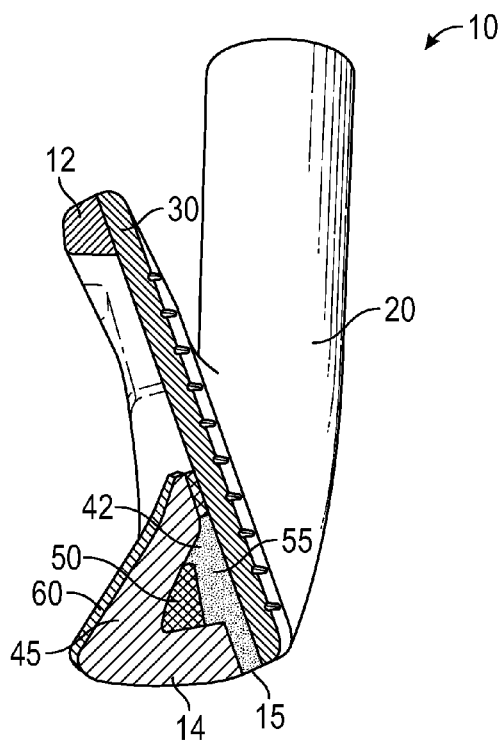


FIG. 4

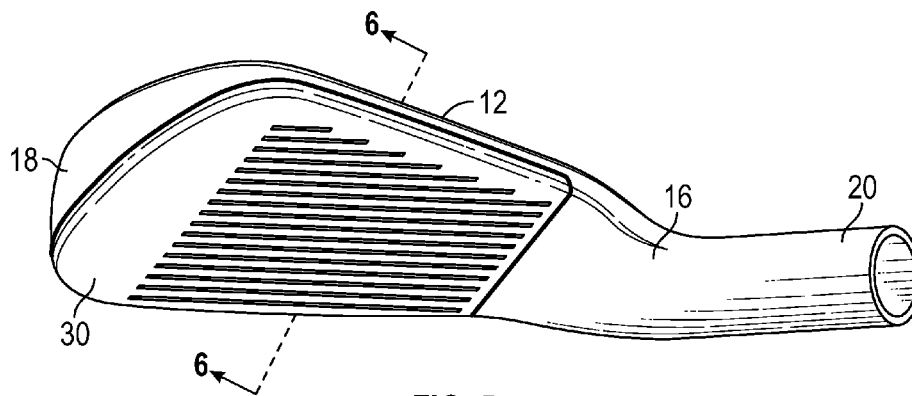


FIG. 5

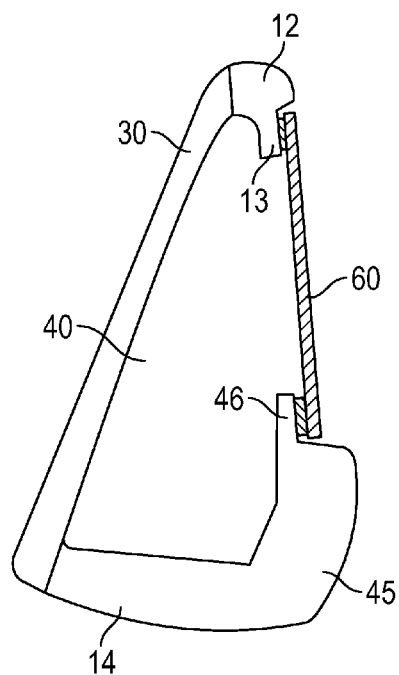


FIG. 6

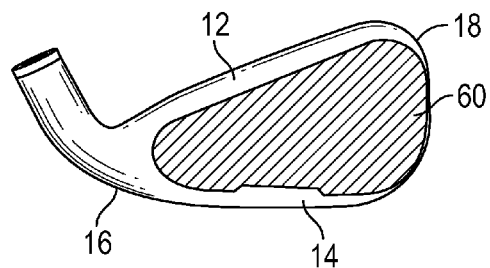


FIG. 7

1

MULTIPLE-MATERIAL IRON**CROSS REFERENCES TO RELATED APPLICATIONS**

The present application is a continuation application of U.S. patent application Ser. No. 13/767,751, filed on Feb. 14, 2013, which is a continuation-in-part of U.S. patent application Ser. No. 13/761,863, filed on Feb. 7, 2013, now U.S. Pat. No. 8,821,313, which claims priority to U.S. Provisional Patent Application No. 61/701,533, filed on Sep. 14, 2012, the disclosure of each of which is hereby incorporated by reference in its entirety herein.

STATEMENT REGARDING FEDERALLY SPONSORED RESEARCH OR DEVELOPMENT

Not Applicable

BACKGROUND OF THE INVENTION**1. Field of the Invention**

The present invention relates to a multiple-material iron-type golf club head. More specifically, the present invention relates to an iron-type golf club with composite material disposed on or over a rear surface of the golf club head.

2. Description of the Related Art

The prior art discloses various types of golf club heads having multiple materials, and various types of golf club heads with sound-enhancing features. There is a need for a golf club head having multiple material configurations that both benefit sound and enhance the mass properties of the golf club head.

BRIEF SUMMARY OF THE INVENTION

The present invention provides an iron-type golf club with features that optimize both sound and mass properties, including moment of inertia, center of gravity (CG) location, and the overall weight of the golf club head.

One aspect of the present invention is an iron-type golf club head comprising a cavity and a composite back cap. Another aspect of the present invention is an iron-type golf club head comprising a back flange and a thin layer of composite affixed to a surface of the back flange.

Yet another aspect of the present invention is an iron-type golf club head comprising a face component, a body having a top portion, a sole portion, a heel portion, a toe portion, a rear cavity, and a rear flange extending upwards from the sole portion, and a composite material affixed to at least part of an external surface of the rear flange. In some embodiments, the composite material may be a 45 degree composite. In other embodiments, the composite material may have a constant thickness of no less than 0.001 inch and no more than 0.500 inch, or it may have a variable thickness ranging from 0.001 inch to 0.500 inch.

In still other embodiments, the face component may be a face plate, and the rear flange may comprise a forward extending portion. In a further embodiment, the face plate may be welded to the top portion, sole portion, heel, and toe of the body, and may be brazed to a forwardmost surface of the forward extending portion. In another further embodiment, the iron-type golf club head may comprise a cavity enclosed by the heel, toe, flange, forward extending portion, and face plate, which may be filled with a lightweight material selected from the group consisting of composite, plastic, rubber, and

2

aluminum alloy. In some embodiments, the face plate may compose part of the top portion and part of the sole portion.

In other embodiments, the face component may be a face insert. In some embodiments, the composite material may be affixed to the flange with an adhesive material, and may be affixed to an entire rear surface of the flange. The body of the iron-type golf club head may be composed of a metal alloy material, and the flange may extend upwards from the sole portion and makes contact with the top portion. In some embodiments, the composite material may be affixed to an upper end of the flange and extends upward to make contact with the top portion. In a further embodiment, this composite material may enclose the rear cavity.

Another aspect of the present invention is a set of iron-type golf clubs comprising a first club head comprising a body with a first rear flange, a first face plate, and a first composite component, and a second club head comprising a body with a second rear flange, a second face plate, and a second composite component, wherein the first composite component is affixed with adhesive to an external surface of the first rear flange, wherein the second composite component is affixed with adhesive to an external surface of the second rear flange, wherein the thickness of the first rear flange is greater than the thickness of the second rear flange, and wherein the thickness of the first composite component is smaller than the thickness of the second composite component.

Yet another aspect of the present invention is an iron-type golf club head comprising a face plate, a body having a top portion, a sole portion, a heel portion, a toe portion, a rear cavity, and a rear flange extending upwards from the sole portion, and a composite material affixed with adhesive to the entire rear, external surface of the rear flange, wherein the composite material is composed of 45 degree carbon composite with a constant thickness of no less than 0.001 inch and no more than 0.050 inch, wherein the rear flange comprises a forward extending portion, wherein the face plate is welded to the top portion, sole portion, heel portion, and toe portion of the body, and wherein the face plate is brazed to a forwardmost surface of the forward extending portion. In some embodiments, the composite material may be affixed to the top portion of the body and enclose the rear cavity. In other embodiments, the face plate may be composed of a first material having a first density, the body may be composed of a second material having a second density, and the first density may differ from the second density.

Having briefly described the present invention, the above and further objects, features and advantages thereof will be recognized by those skilled in the pertinent art from the following detailed description of the invention when taken in conjunction with the accompanying drawings.

BRIEF DESCRIPTION OF THE SEVERAL VIEWS OF THE DRAWINGS

FIG. 1 is a front perspective view of a first embodiment of the present invention.

FIG. 2 is a cross-sectional view of the first embodiment along lines 2-2.

FIG. 3 is a front perspective view of a second embodiment of the present invention.

FIG. 4 is a cross-sectional view of the second embodiment along lines 4-4.

FIG. 5 is a top, perspective view of a third embodiment of the present invention.

FIG. 6 is a cross-sectional view of the third embodiment along lines 6-6.

FIG. 7 is a rear perspective view of the third embodiment shown in FIG. 5.

DETAILED DESCRIPTION OF THE INVENTION

A preferred embodiment of the iron-type golf club head **10** of the present invention is shown in FIGS. 1-2. The golf club head **10** has a top portion **12** (also called a top rail), a sole portion **14**, a heel portion **16**, a toe portion **18**, a hosel **20**, a face plate **30**, a rear cavity **40**, and a rear flange **45** that extends from and is approximately perpendicular to the rearmost edge of the sole portion **14**. The face plate **30** extends from a lowermost edge of the sole portion **14** to an uppermost edge of the top portion **12**, is welded to both of these parts, and forms part of the surface of the top portion **12** and the sole portion **14** as shown in FIG. 4. In alternative embodiments, however, the face plate **30** may function as a face insert and not extend completely from the lowest edge of the sole portion **14** to the uppermost edge of the top portion **12**.

The rear flange **45** includes a forward projecting portion **47** that extends from and is approximately perpendicular to the rear flange **45**, and extends towards the face plate **30**. The face plate **30** preferably is brazed to a forwardmost surface of the forward projecting portion **47**, though in alternative embodiments the face plate **30** may be welded, glued, or otherwise affixed to the forward projecting portion **47**. The golf club head **10** also includes an internal cavity **42** that is bounded by the rear flange **45**, the forward projecting portion **47**, the heel portion **16**, the toe portion **18**, and the face plate **30**, and a sole cavity **44** that is filled with a high-density weight **50**. The internal cavity **42** may be filled with any material known to a person skilled in the art, but preferably is left empty to reduce the overall weight of the golf club head **10**.

The lower portion of the iron club head shown in FIG. 2 behaves in torsion about an axis **80** extending from the heel to toe as a closed cell beam. The closed cell **70** surrounds the internal cavity **42** and is composed of the rear flange **45**, the forward projecting portion **47**, a lower portion **32** of the face plate **30**, and the sole portion **14**. It is considered closed by the existence of the connection of the forward projecting portion **47** with the face plate **30** by brazing, welding, bonding or other means of affixing the two components. The torsional rigidity, GJ , of a closed cell section can be approximated by:

$$GJ = \frac{4A_m^2}{\oint \frac{ds}{Gt}}$$

where s is the closed cell contour coordinate which follows a wall midplane **72** around the cross-section, ds is a differential element of that coordinate, G is the shear modulus of elasticity of the wall material, t is the local wall thickness perpendicular to the midplane contour, and A_m is the area enclosed by the midplane of the thickness around the closed cell contour.

Torsional rigidity, GJ , of the lower portion of an iron-type club head **10** can be increased by adding carbon composite sheet **60** to the cross-section as shown in FIG. 2. The composite sheet **60** preferably is affixed with an adhesive to a rear surface of the rear flange **45**. This composite sheet **60**, which has a thickness ranging from 0.001 to 0.500 inch, preferably extends from the point **48** at which the sole portion **14** contacts the rear flange **45** to the top most surface of the rear flange **45**, and more preferably covers the entire rear surface of the rear flange **45**, though in some embodiments the com-

posite sheet **60** may extend onto or be solely affixed to the sole portion **14**. The composite sheet **60**, which preferably is composed of a multi-directional composite laminate, and most preferably by composite composed of plies oriented at ± 45 degrees with respect to the heel to toe axis **80** (which is perpendicular to the plane of the cross-section shown in FIG. 2), increases the torsional stiffness of the golf club head **10** while at the same time improving sound performance. While fiber orientations other than ± 45 degrees can be used, the ± 45 degree orientation allows for the greatest increase in shear modulus of elasticity, and lower angles will have less effect on torsional rigidity. In another embodiment, the composite sheet **60** is composed of a single ply of composite prepreg with a thickness of approximately 0.005 inch.

When a composite sheet **60** is included with the golf club head **10** as shown in FIG. 2, the variable G is replaced by the effective shear modulus, G_{eff} , of the combined carbon composite and parent material, which is given by:

$$G_{eff} = \frac{G_1 t_1 + G_2 t_2}{t_1 + t_2}$$

where, G_1 is the shear modulus of elasticity of the parent material, t_1 is the thickness of the parent material, G_2 is the shear modulus of elasticity of the carbon composite material, t_2 is the thickness of the carbon composite material, and t =total thickness of the carbon composite plus the parent material= t_1+t_2 .

An additional benefit of using carbon composite with the golf club head **10** of the present invention is its low density relative to materials typically used in the face, sole and flange of irons. As a result, a significant increase in torsional stiffness can be achieved at a very low mass. This approach allows the vibration and feel properties of the head to be improved without adversely affecting key mass properties such as center of gravity location. The inherent damping properties of composite materials and the adhesive bond joining it to the parent structure also improve the impact feel and sound properties of the club head.

Another embodiment of the golf club head **10** is shown in FIGS. 3-4. Like the preferred embodiment, this embodiment includes a face plate **30** affixed to a body having a top portion **12**, sole portion **14**, heel portion **16**, toe portion **18**, hosel **20**, rear cavity **40**, and rear flange **45**, though in this embodiment the rear flange **45** extends diagonally upwards from a rearward-most edge of the sole portion **14** and projects towards the face plate **30**. As in the preferred embodiment, this embodiment includes a composite sheet **60** that is adhered to and covers the entire rear surface of the rear flange **45**.

As shown in FIG. 4, the face plate **30** is affixed to a forwardmost surface of the rear flange **45** via brazing. Together with the sole portion **14**, heel portion **16**, toe portion **18**, and face plate **30**, the rear flange **45** creates an internal cavity **42**, which in this embodiment includes a high-density weight **50**, which preferably is composed of a tungsten alloy. Any additional space within the internal cavity **42** is filled with a low density polymer material **55** to improve the resilience of the face. This polymer material **55**, which preferably is a rubber material, is injected through a hole **15** in the sole portion **14**, which can be closed off with a simple plug (not shown).

In another embodiment, shown in FIGS. 5-7, the composite sheet **60** is affixed to a first lip **46** extending from the rear flange **45** and a second lip **13** extending from a lower surface of the top portion **12**, and in this way closes the rear cavity **40** of the golf club head **10**.

5

The disclosure of U.S. patent application Ser. No. 13/761, 863 is hereby incorporated by reference in its entirety herein.

From the foregoing it is believed that those skilled in the pertinent art will recognize the meritorious advancement of this invention and will readily understand that while the present invention has been described in association with a preferred embodiment thereof, and other embodiments illustrated in the accompanying drawings, numerous changes, modifications and substitutions of equivalents may be made therein without departing from the spirit and scope of this invention which is intended to be unlimited by the foregoing except as may appear in the following appended claims. Therefore, the embodiments of the invention in which an exclusive property or privilege is claimed are defined in the following appended claims.

We claim:

1. An iron-type golf club head comprising:

a face plate;

a metal alloy body having a top portion, a sole portion, a heel portion, a toe portion, a rear cavity, and a rear flange extending upwards from the sole portion; and

a single ply of ± 45 degree composite prepreg affixed to an entire rear, external surface of the rear flange,

6

wherein the rear flange comprises a forward extending portion that extends towards the face plate,

wherein the face plate is welded to the top portion, sole portion, heel portion, and toe portion of the body,

wherein the face plate is affixed to a forward-most surface of the forward extending portion,

wherein the ply of composite prepreg has a thickness ranging from 0.001 inch to 0.500 inch, and

wherein the ply of composite prepreg extends upwards from the rear flange to make contact with the top portion.

2. The iron-type golf club head of claim 1, further comprising a cavity enclosed by the heel portion, toe portion, rear flange, forward extending portion, and face plate.

3. The iron-type golf club head of claim 2, wherein the cavity is filled with aluminum alloy.

4. The iron-type golf club head of claim 1, wherein the ply of composite prepreg is affixed to the rear flange with an adhesive material.

5. The iron-type golf club head of claim 1, wherein the ply of composite prepreg has a thickness of approximately 0.005 inch.

* * * * *